

Date: Monday, 5/8/2006 3:03:52 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D2877
Job Number	: 27040		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D2877
This Issue	: 5/8/2006 S.O. No. : N/A	Drawing Number	: Z_CUSTOM
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: SEE ABOVE USER & DATE	Due Date	: 5/15/2006
Checked & Approved By	: " " " "	Qty:	24 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 MAKE PER DRWG D2877 REV.B

EC 06-05-05

(24)

2.0	M5052H32S125	5052-H32 .125 Sheet
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Comment: Qty.: 0.0500 sf(s)/Unit Total : 1.2000 sf(s)
 5052-H32 .125 Sheet M18666

3.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 DEBURR

EC 06-05-05

(24)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

EC 06-05-08 (24)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1
 ACID ETCH & ALODINE

EC 06-05-08 (24)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 IDENTIFY & STOCK

EC 06-05-08 24

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Job Number: 27040

Part Number: D2877

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
INSPECT LEVEL 21

SP 06/05/08

(24)

Job Completion



LI 060508

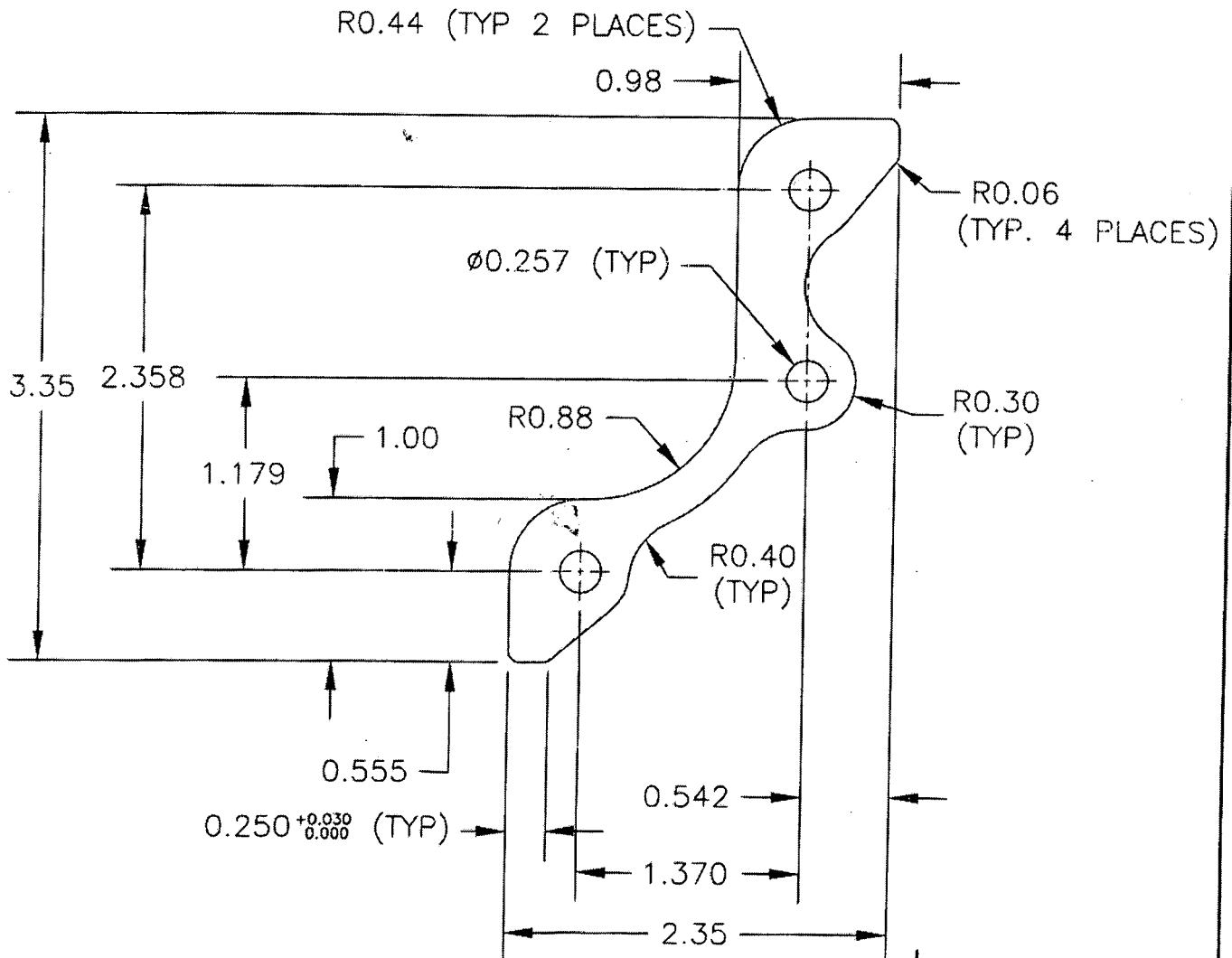
P601-653

M18666



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JA</i>	APPROVED <i>JS</i>	DRAWING NO. D2877	REV. A SHEET 1 OF 1
DATE 99.02.23		TITLE SADDLE SPACER	SCALE 1:1
A	99.02.23	NEW ISSUE	
B	2006-05-08	THICKNESS OF MATERIAL CHANGED FROM .100 TO .125	

RELEASED
99.04.27 DS



MATERIAL: 5052-H32/H34 (QQ-A-250/8) 0.100 THICK
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 BREAK ALL SHARP EDGES 0.010 TO 0.020